Work Order I Monday, July 19, 201										Page 1
Item ID: D38 Revision ID:	33-3		Accept				s s	etup Star		
	n (Lid End)			! !		P		Stop		
Start Date: 7/19 Required Date: 7/23 Reference:	/2010 Start Qty: 6.00 /2010 Req'd Qty: 6.00			Cust Item I Customer:	D:		•			
Approvals: Pro	ocess Plan:	Date: 16-7-	/Grooling:	 D :	ate:	- '	R	tun Star	t	
QC	/ (Date:	SPC (Y/N):	D:	ate:	1	·	Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr	,				1				
D3833	Rev A									
	FLOW WATER JET		0.00	·			10 I (I	١ ١		
Waterjet	Memo		0.00	÷						-
FLOW CNC Waterjet		per Dwg D3833 □Dwg R `necessary	ev: A □Prog Rev: <u>_</u> A	<u>-</u> □2- :						
110	QC2- Inspect parts of	f machine FAI/FAIB	0.00	•						
QC Quality Control	Memo		0.00	i -			BIC	<u>-7 - 7</u>	<u> </u>	
	•			•		20				•
120 QC	QC8- Inspect parts - s Memo	second check	16,2 00.0	w.h.			46)		
Ouality Control										

Dart Aerosp	ace Ltd
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W/O:		WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Ca	tegory:	NCF	R: Yes I	No DQA :	$\overline{}$	_ Date: _	
	Re	solution:	Disposit	ion:	QA:	N/C Clo	sed:		Date: _	
NCR:			WORK OR	DER NON-CONFOR	MANCE	(NCR))			
DATE	STEP	Description of NC			Section B	Verification			Approval	Approval
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	1									

Work Order ID 60672

Monday, July 19, 2010 8:50:34 AM



Page 2

Item ID:

D3833-3

Accept



Setup Start



Revision ID:

Item Name:

Mesh (Lid End)

Start Date:

7/19/2010

Start Qty: 6.00

Req'd Qty: 6.00

Date:

Cust Item ID: Customer:

Required Date: 7/23/2010

Reference: Approvals:

Date:_____

Tooling:

Date: SPC (Y/N): Date: Run

Start

Stop

Stop

Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: WA

Run Hours

0.00

Set Up/

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Mr 10-7-21

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cat	egory:	NCF	R: Yes	No DQA	\:	Date:	
	Re	esolution:	Dispositi	on:	QA:	N/C CI	osed:		Date:	
NCR:			WORK ORI	DER NON-CONFOR	MANCE	(NCR)			
DATE	STEP	Description of NC	Corrective Action Section			Verification			Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Descriptio	ption Sign of Date		Section C		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

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Picklist Print

Monday, July 19, 2010 8:50:39 AM

Work Order ID: 60672

Parent Item: D3833-3

Parent Item Name: Mesh (Lid End)



Start Date: 7/19/2010

Required Date: 7/23/2010

Page 1

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	'Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F	IIIA MAMINI IIIOI AMI MANA IIAI	Purchased	No			100	· sf	1,001.888		3.277263	3		
							•			ar	10-7-	31	

Expanded Metal Flat SS

Location	Loc Oty	Loc Code	
MAT	1001.888233		
114809	184.322443		114809
114853	51.14859		
115012	500		
115067	106.4172		
115171	160		

Dart Aerospace Ltd

W/O:			VV	ORK ORDER CHAN	IGE2			-		
DATE	STEP	PROC	EDURE CH	ANGE		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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		·								
Part No:	:	PAR #:	_ Fault Cate	egory:	NCR:	Yes N	o DQA:	Date:		
			Disposition: QA: N/C Closed:					Date: _		
NCR:		W	ORK ORE	DER NON-CONFORM	MANCE	(NCR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action S Action Description Chief Eng	ection B	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	

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NOTE: Da	ate & initi	al all entries								

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DART AEROSPACE LTD	Work Order:	60672
Description: Mesh, Lid End	Part Number:	D3833-3
Inspection Dwa: D3833 Rev: A		Page 1 of 1

	FIRST	ARTICLE IN	ISPECTION	ON CHE	CKLIST		
	X	First Artic	cle	Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Co	mments
467	+/-0.030	4.67	\ E		TM (BO)		
16.00	+/-0.030	16.00	6		Ч		
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easured by:		Audited by:			Prototype Ap	proval:	N/A
	3 0-7-51	Date:	(2/12)		7 F - 7 1	Date:	N/A
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ev Date C	hange				Revise	ea nw	Approved

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Rev	Date	Change			Revised	ηχρ	 Approved
Α	09.11.04	New Issue			KJ	988	77
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Dart Aerospace Ltd W/O: **WORK ORDER CHANGES Approval Approval** DATE STEP **PROCEDURE CHANGE** By Qty Date Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: ____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval STEP** DATE Sign & Initial **Action Description** Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

D3833-3 MESH, LID END D3833-5 MESH, LID END D3833-1 MESH, BASE END FACE

SHOP COPY RETURNTO ANCOMILEON FED COLA ON SUBJECT TO THE WOMEN WITHOUT MOTICE

NEW ISSUE A 08.09.23 REV. DESCRIPTION BY DATE DESIGN **DART AEROSPACE LTD** DRAWN DRAWING NO. CHECKED REV. A D3833 MFG. APPR. SHEET 1 OF 2 APPROVED SCALE MESH, BASKET END

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THE DODAMENT OF PRINT AND COMPONENT LAND & AUPPLED DATE OF THE PRINT OF THE RESTOR AND PRINTS OF COMPONENT COMMENCENT DE TO AND THE PRINTS OF COMPONENT DE TO AND THE PRINTS OF COMPONENT DE TO AND THE PRINTS OF COMPONENT DET OF THE PRINTS DE APPR. DATE 08.09.23

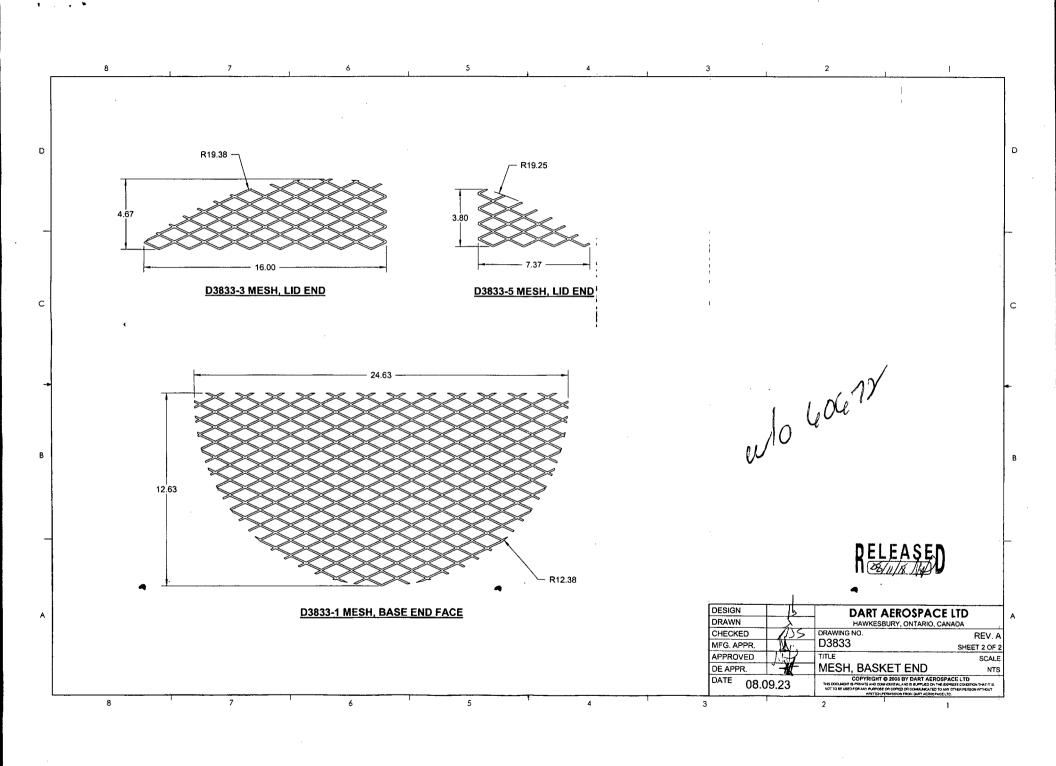
NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

8

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Dart	Aeros	pace	Ltd
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W/O:			WORK ORDER CHANGES							
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Part No	:	PAR #:	•		NCR:	Yes N	lo DQ	A:	Date:	
Resolution: Disposition: QA: N/C Closed:							Date:			
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W/O:			WC	RK ORDER CHANGE	S				
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NCR:		\	WORK ORDE	R NON-CONFORMA	NCE (NC	R)	,		
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	n B Sign Date	& Sec	ication etion C	Approval Chief Eng	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification	Approval	Approval
			Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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